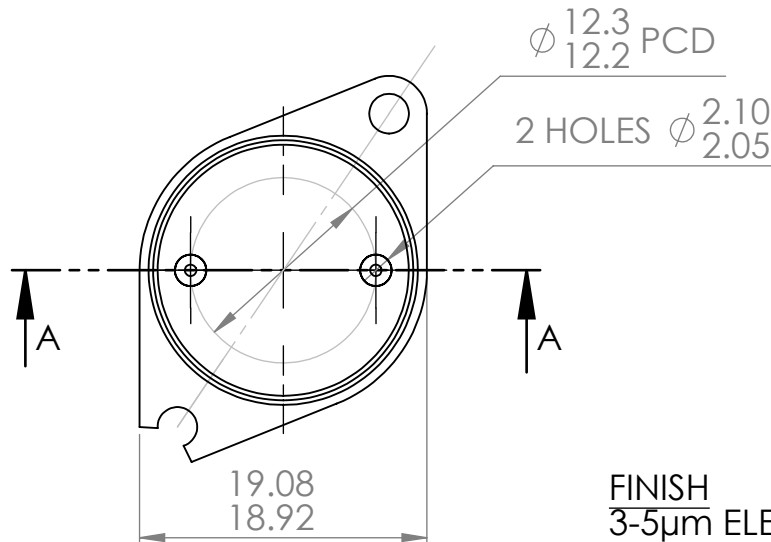
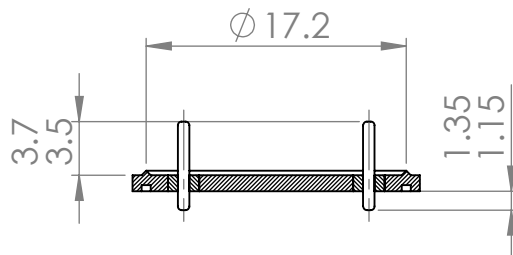


ITEM NO.	Dwg No	DESCRIPTION	MATERIAL	QTY.
1	SF919	2-PIN FLANGE FERRULE	CS4 H3	1
2	SE0919	GLASS PREFORM	S05 BLUE	2
3	SP0919	PIN	NILO 48	2

REVISIONS			
REV.	REVISED BY	DATE	DCN NO
16	TIM WEBB	12/03/13	8680
17	TIM WEBB	01/05/13	8705



FINISH
3-5µm ELECTROLESS NICKEL
0.25µm MAX GOLD PLATE

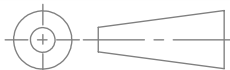


SECTION A-A

MATERIAL CERTIFICATION REQUIRED

NOTES

- 1) ITEMS MUST NOT EXHIBIT BURRS, SWARF, SCRATCHES, DENTS, DRAW MARKS, DAMAGE OR ANY DELETERIOUS MATERIALS
- 2) ITEMS MUST BE PACKED TO AVOID DAMAGE OR DETERIORATION IN TRANSPORT OR STORAGE

PROPRIETARY AND CONFIDENTIAL		UNLESS OTHERWISE SPECIFIED		DO NOT SCALE DRAWING		
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF S.G.A TECHNOLOGIES LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF S.G.A TECHNOLOGIES LTD IS PROHIBITED. ANY COPIES OF THIS DRAWING MADE BY ANY METHOD MUST INCLUDE A COPY OF THIS LEGEND AND THE S.G.A LOGO.		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: LINEAR: ± 0.1 ANGULAR: ± 0.5° SURFACE FINISH: 1.6 ✓ REMOVE ALL BURRS AND SHARP EDGES INTERNAL/EXTERNAL CHAMFER 0.1 x 45° MAX OR RADIUS R0.1 MAX		 SGA technologies enquiries@sgatech.co.uk		
				TITLE: 2-PIN FLANGE ASSEMBLY		
 THIRD ANGLE PROJECTION	DRAWING STANDARD	FINISH:		SIZE	DWG NO.	
				A4	S919	
THIS DRAWING COMPLIES TO BS EN ISO 1101:2005		DRAWN	TIM WEBB	12/03/2013	Location: J:\seals\s0001-s1099\S919_17	
		APPV'D	XXXX	XX/XX/XXXX	WEIGHT: g	SCALE: 1:1