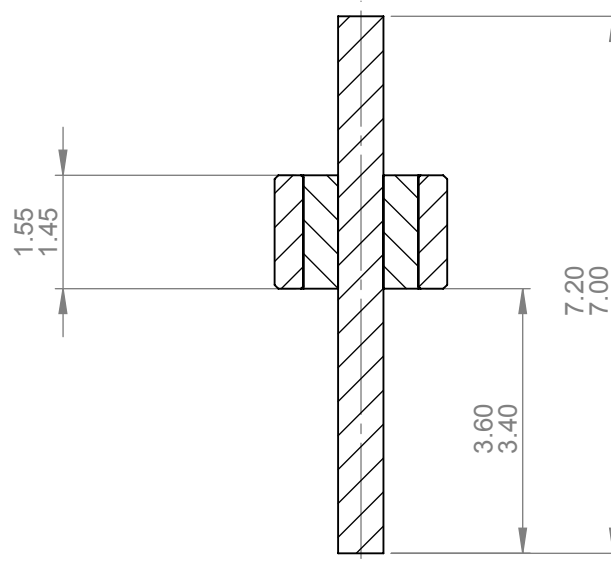
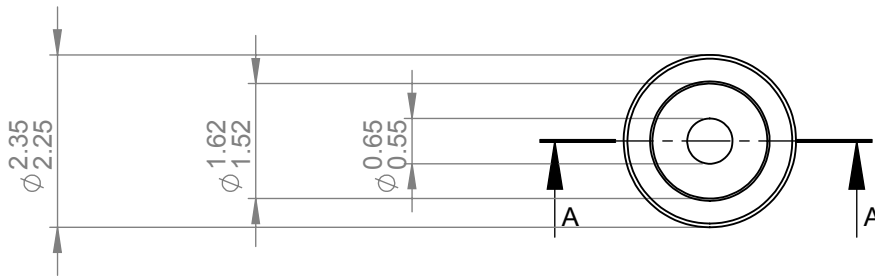


REVISIONS			
REV.	REVISED BY	DATE	DCN NO
4	M. BOAL	28/03/2017	9493

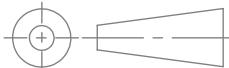


SECTION A-A

MATERIAL: SEE BOM
 FINAL FINISH: 0.2-0.3 MICRONS OF PURE SOFT GOLD
 OVER 3-5 MICRONS ELECTROLESS NICKEL
 AS PER MIL-C-26074

NOTES

- 1) ITEMS MUST NOT EXHIBIT BURRS, SWarf, SCRATCHES, DENTS, DRAW MARKS, DAMAGE OR ANY DELETERIOUS MATERIALS
- 2) ITEMS MUST BE PACKED TO AVOID DAMAGE OR DETERIORATION IN TRANSPORT OR STORAGE

PROPRIETARY AND CONFIDENTIAL		UNLESS OTHERWISE SPECIFIED		DO NOT SCALE DRAWING	
THE INFORMATION CONTAINED IN THIS DRAWING IS THE SOLE PROPERTY OF S.G.A TECHNOLOGIES LTD. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT WRITTEN PERMISSION OF S.G.A TECHNOLOGIES LTD IS PROHIBITED. ANY COPIES OF THIS DRAWING MADE BY ANY METHOD MUST INCLUDE A COPY OF THIS LEGEND AND THE S.G.A LOGO.		DIMENSIONS ARE IN MILLIMETERS TOLERANCES: LINEAR: ± 0.05 ANGULAR: $\pm 0.5^\circ$ SURFACE FINISH: 1.6 ✓ REMOVE ALL BURRS AND SHARP EDGES INTERNAL/EXTERNAL CHAMFER 0.1 x 45° MAX OR RADIUS R0.1 MAX		 enquiries@sgatech.co.uk	
				TITLE: GLASS TO METAL SEAL	
 THIRD ANGLE PROJECTION		DRAWING STANDARD		SIZE	DWG NO.
		FINISH: SEE NOTES NAME DATE DRAWN D O'NEILL 28/04/2015 APPV'D XXXX XX/XX/XXXX		A4	S1087A
THIS DRAWING COMPLIES TO BS EN ISO 1101:2005		Location: Z:\seals\s0001-s1099\S1087A_4		WEIGHT: 0.01 g	SCALE: 10:1
				SHEET 1 OF 1	