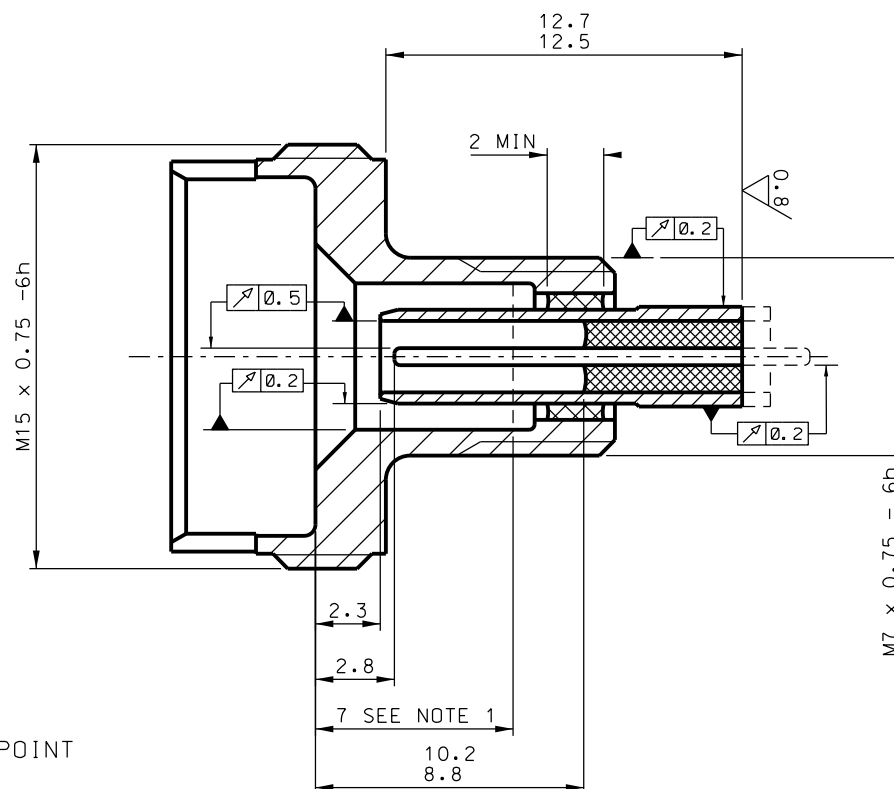
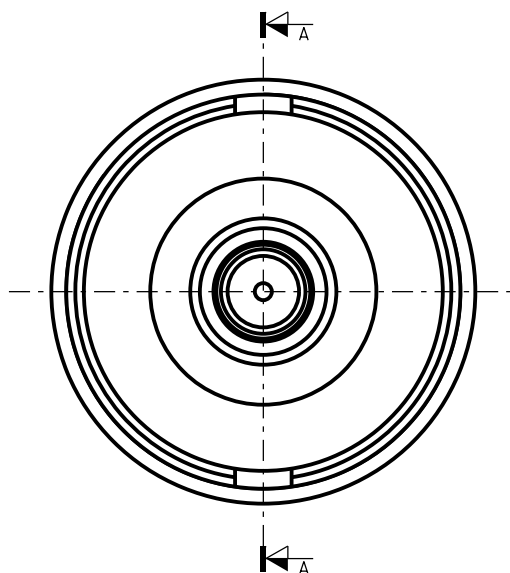




NOTES

1) MINIMUM REQUIREMENT 1um HARD GOLD ON PIN AND TUBE AT THIS POINT

FINISH

2.0 - 3.8um HARD GOLD OVER 4.0 um WATTS Ni

6	SE2313B	GLASS PREFORM	7070 BOROSILICATE	2
5	SE2313A	GLASS PREFORM	BOROSILICATE	1
4	SP2313A	CENTRE PIN	KOVAR	1
3	SF2313B	TUBE	KOVAR	1
2	SA2313A	PLATED BODY	MILD STEEL	1
1	*	COMPLETE UNIT	*	A
PART #	DRG N°	DESCRIPTION	MATERIAL	QTY

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ISSUE	2	DCN		THE FOLLOWING TOLERANCES APPLY TO ALL DIMENSIONS EXCEPT WHERE STATED	DRAWN	DATE	 SGA technologies enquiries@sgatech.co.uk	
		DRAWN			P ADAMS	05/10/07		
		DATE			APPROVED	DATE		
	3	TRANSFERRED TO CAD WAS MICROMETRICS MD9070/4						ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE STATED
		DCN	8950					
		DRAWN	C. I. BROWN					
		DATE	31/07/14					
	INCORRECT MATERIAL CALL UP							
					±0.25			
	© 2007 S.G.A. 01799 527264				DO NOT SCALE			

THIRD ANGLE PROJECTION	DRG. No.	T2313
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