



**NOTES**

1. NO RADIAL SCRATCHES PERMITTED ON FACE A
2. VACUUM TEST ALL ITEMS AT A LEAK RATE OF BETTER THAN 10E<sup>-9</sup> ATM cc/SEC.
3. UNLESS OTHERWISE STATED  $\nabla$  0.8

<b>MATERIAL:</b>	PINS TO BE KOVAR TO MIL-I-230 77C ASTM F-15	4	SE1459	GLASS PREFORM	S05	1
<b>FINISH:</b>	PINS TO BE PLATED WITH 2 µM OF GOLD TO MIL-G-45204 TYPE 3.	3	SP1459	PIN	KOVAR	1
		2	SF1459	FERRULE	STAINLESS STEEL	1
		1		11 PIN GTMS ASSY		A
		<b>PART</b>	<b>DRG. No.</b>	<b>DESCRIPTION</b>	<b>MATERIAL</b>	<b>QTY</b>

<b>ISSUE</b>	<b>2</b>	DCN 8205
		DRAWN P ADAMS
		DATE 13/11/09
		W1459 WAS S1459 10E-9 WAS 10E-6 NO OTHER CHANGES

THE FOLLOWING TOLERANCES APPLY TO ALL DIMENSIONS EXCEPT WHERE STATED

**± 0.1**

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DRAWN	DATE
MARK DRAPER	08.3.00
APPROVED	DATE

ALL DIMENSIONS IN MILLIMETRES UNLESS OTHERWISE STATED

DO NOT SCALE

**SGA technologies**  
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THIRD ANGLE PROJECTION

DRG. No. **W1459**