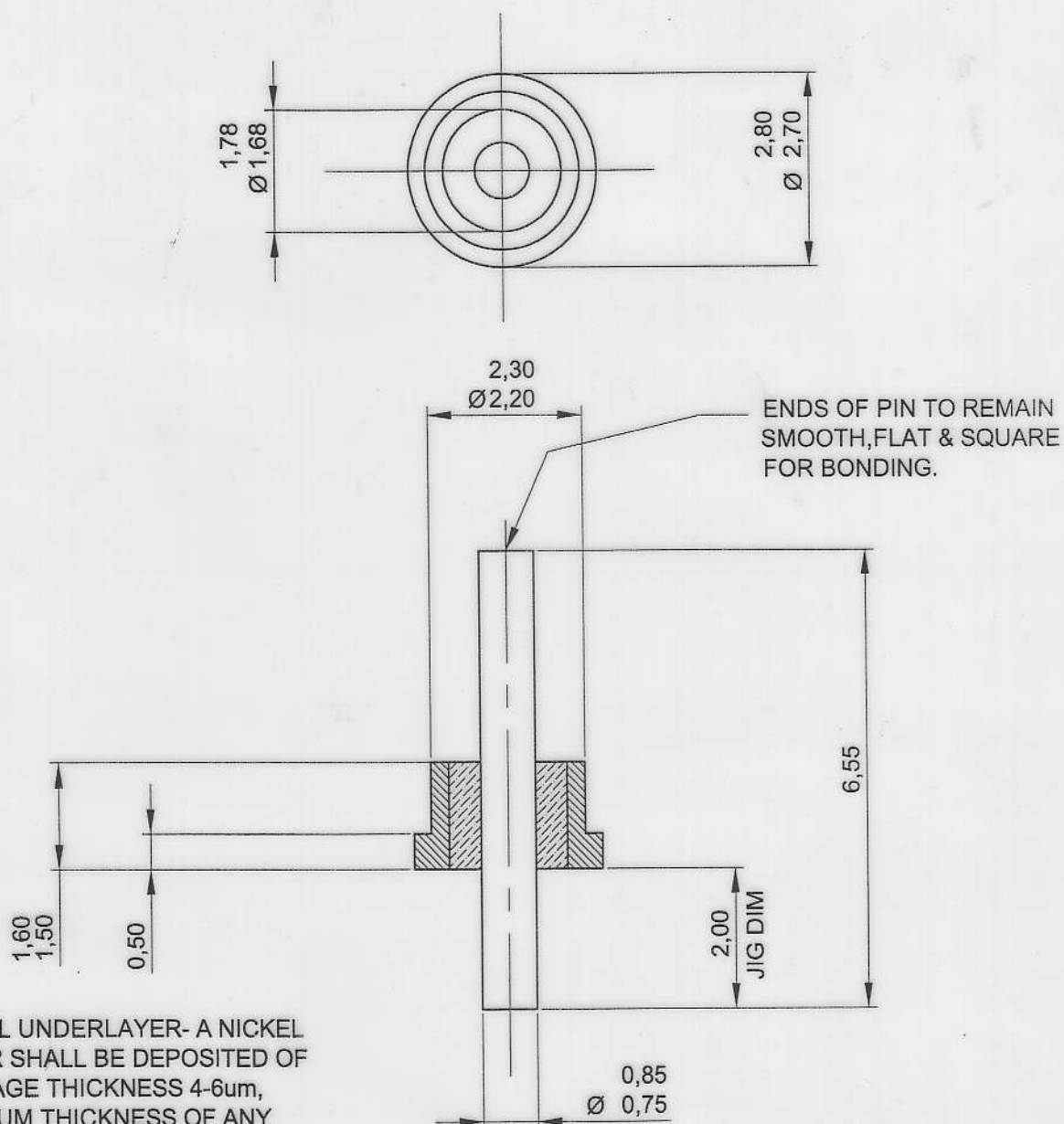


IF IN DOUBT - ASK

DO NOT SCALE THIS PRINT



NICKEL UNDERLAYER- A NICKEL LAYER SHALL BE DEPOSITED OF AVERAGE THICKNESS 4-6um, MINIMUM THICKNESS OF ANY INDIVIDUAL MEASUREMENT 2,0um. A SUITABLE PLATING ELECTROLYTE IS A WATTS TYPE. GOLD PLATING- 2,5 - 3,5um THICK. THE GOLD IS TO BE SEMICONDUCTOR PURE GOLD (99,99%) & IN ACCORDANCE WITH MIL-G-45204B TYPE III GRADE A.

25-11-03	1	ORIGINAL	B.V.H.	
DATE	ISSUE	REVISION	DR'N	APP'D

THIRD ANGLE PROJECTION

MATERIAL
 HOUSING - MILD STEEL
 PIN - 48/51% Ni : BAL Fe
 PREFORM - GLASS

FINISH
 AS ABOVE

TOLERANCES UNLESS OTHERWISE STATED
 DIMENSIONS $\pm 0,1$ ANGULAR
 CONCENTRICITY OF ALL DIAMETERS T.I.R.
 ALL SHARP EDGES TO BE BROKEN SMOOTHLY
 ALL DIMENSIONS IN MM

ORIGINAL SCALE 10:1

DRAWN
 B.V.H.
 DATE
 25-11-03

CHK'D APP'D

WESLEY COE (CAMBRIDGE) LTD

TITLE

SEAL ASSEMBLY SINGLE PIN

PART No

1903713

SHEET 1 OF 2

ISSUE

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