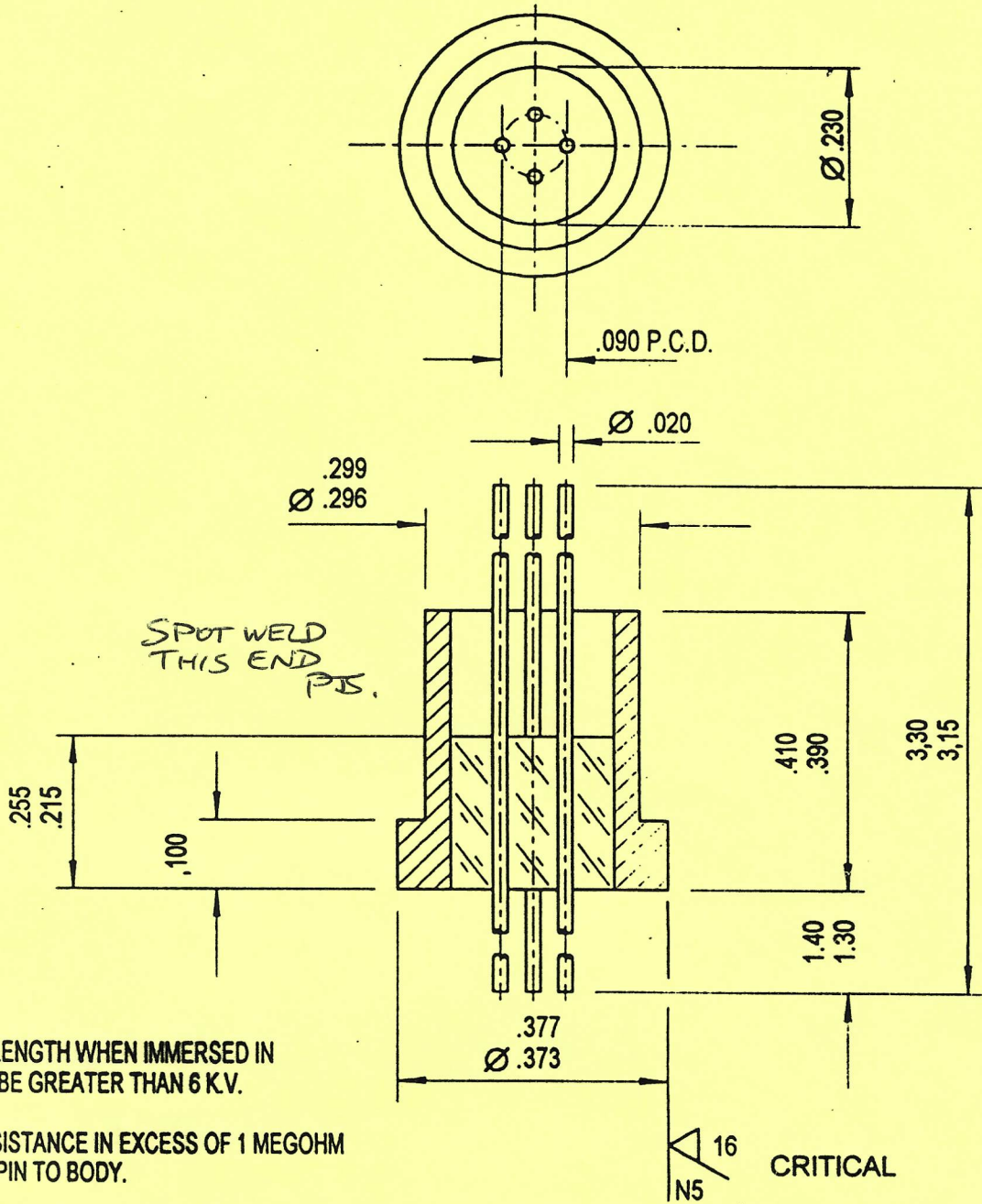


JIG AS 1902310

SPOT WELD PLATING WIRE ON EXTREME
 ENDS OF NON JIG SIDE AND CROP

IF IN DOUBT - ASK



NOTES

DIELECTRIC STRENGTH WHEN IMMERSIED IN
 CASTOR OIL TO BE GREATER THAN 6 K.V.
 WITH NO ARC.
 INSULATION RESISTANCE IN EXCESS OF 1 MEGOHM
 PIN TO PIN AND PIN TO BODY.

DO NOT SCALE THIS PRINT

PART No		VERSION		DATE	ISSUE	REVISION	DR'N	APP'D
1902308/A		2 EQUI - SP PINS		14-04-00	4	VERSION 7/B ADDED	B.V.H.	
1902308/B		4 EQUI - SP PINS		02-08-94	3	REDRAWN ON CAD	P.V.I.	
				31-3-92	2	PREFORM LENGTH .255/.215 WAS .235 APPROX. PIN DIMS 1.4/1.3 WAS 2.05/1.95 3.30/3.15 WAS 4.05/3.95. HOUSING WAS MILD STEEL INOCEL PLATED	P.V.I.	
				26-04-91	1	ORIGINAL	P.V.I.	
THIRD ANGLE PROJECTION				DATE	ISSUE	REVISION	DR'N	APP'D
MATERIAL HOUSING - STAINLESS STEEL TYPE 303 PINS - 48/51% NICKEL IRON PREFORM - GLASS		TOLERANCES UNLESS OTHERWISE STATED DIMENSIONS ± .005 ANGULAR ±				DRAWN P.V.T.		
FINISH HOUSING - CLEAN PINS - ELECTRO-TIN FLOW BRIGHTENED TO BS 1872 SnF8		CONCENTRICITY OF ALL DIAMETERS T.I.R. ALL SHARP EDGES TO BE BROKEN SMOOTHLY MACHINE FINISH ✓ ORIGINAL				DATE 21-07-94		
		ALL DIMENSIONS IN INCHES SCALE 4:1				CHK'D APP'D		
WESLEY COE (CAMBRIDGE) LTD.								
TITLE SEAL ASSY				PART No		SHEET 1 OF 2		ISSUE
				1902308/A & B				4

W1847