

W1900

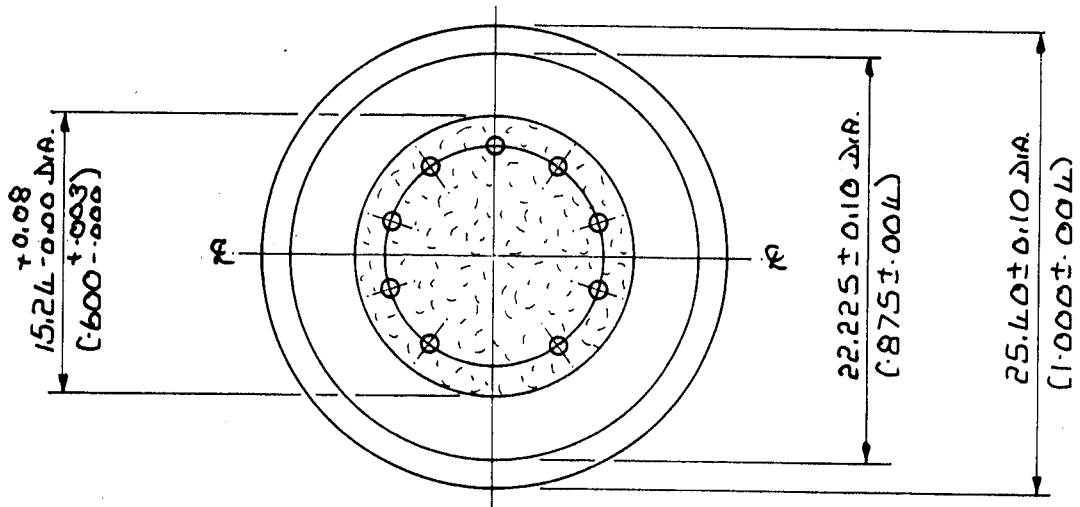
WESLEY COE (CAMBRIDGE) LIMITED

SCOTLAND ROAD, CAMBRIDGE.

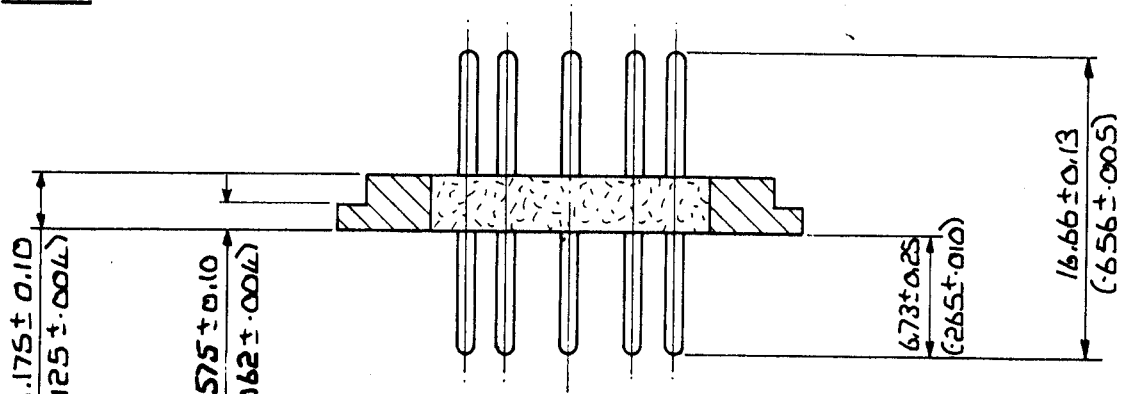
MAT'L SPEC.	THIRD ANGLE PROJECTION	ITEM NO.	MATERIAL	PART NO.	NO OFF
	DIMENSIONS IN M'MS INCHES IN BRACKETS	1	EN1A	F7685/2	1
PART NO. D7685 BS. 4	JIGGING ATTITUDE AS DRAWN/	2	48%NiFe	P100H/1	9
		3	M.E.3.	MS05B/4	1

PINS 1301851

Jig/As D5709



9 PINS 1.02 ± 0.025 (0.040 ± 0.001)
 DIA. SPACED AT 36° AS SHOWN
 ON A 11.89 ± 0.08 (0.468 ± 0.003)
 P.C.D.



SECTION ON R

OP	ALL OPERATIONS TO HAVE FIRST OFF INSPECTION	SURFACE FINISH 1.6 UNLESS OTHERWISE STATED	BURR FREE - MAX DEBURRING CHAMFER 0.25mm x45°
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PART No	FINISH
D7685/A	RACK TIN LEAD PLATE
D7685/B	RACK COPPER PLATE 3-5um RACK NICKEL PLATE 3-5um RACK HARD GOLD PLATE 1-2um

ISSUE CHANGES		3 2-7-81 D61885	DRAWN	S. Brown	D7685
1 24-7-80	4 4-9-02		CHK.	RP	
2 25-9-80 D/01744	A&B ADDED.		SCALE	3:1	