

W1997/1

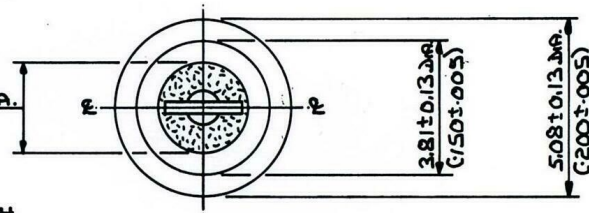
WESLEY COE (CAMBRIDGE) LIMITED

SCOTLAND ROAD, CAMBRIDGE.

MAT'L SPEC.	THIRD ANGLE PROJECTION	ITEM NO.	MATERIAL	PART NO.	NO OFF
	DIMENSIONS IN MM/INCHES IN BRACKETS	1	EN19	F506/1	1
PART NO. D1055-1SS.7	JIGGING ATTITUDE AS DRAWN	2	1/8% Ni Fe	P643/3	1
		3	11-6-76	11-6-76	1
				1902214/A	

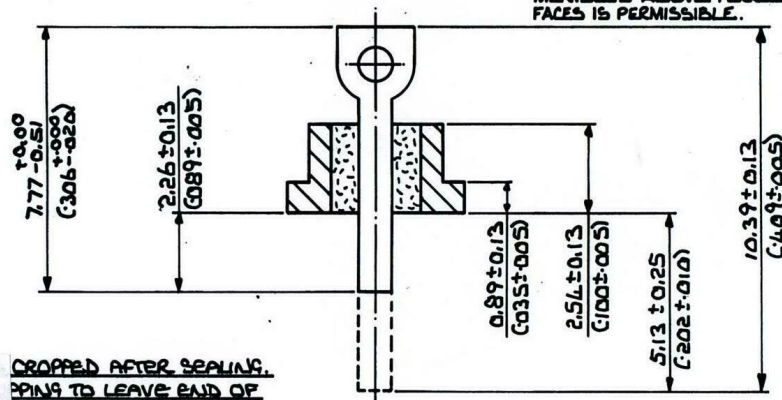
PIN DIA. 1.02 ± 0.03
(26.0 ± 0.01)

$2.54^{+0.05}_{-0.00}$ DIA.
($64.0^{+0.01}_{-0.00}$)



PIN CONCENTRIC WITH
FERRULE TO WITHIN
0.25 (010) T.C.R.

NO GLASS CLING ON
EITHER SIDE OF FERRULE
MENISCUS ABOVE FERRULE
FACES IS PERMISSIBLE.



CROPPED AFTER SEALING.
PINS TO LEAVE END OF
BURR FREE.

SECTION ON C

INS TO HAVE FIRST OFF INSPECTION SURFACE FINISH 1.6/UNLESS OTHERWISE STATED BURR FREE - MAX DEBURRING CHAMFER 0.25mm MAX

1	WITHDRAW & CHECK PIECE PARTS	11	PASS TO METAL PARTS -	CROP PIN
2	DEGRAS ALL PARTS	12	FINAL VIEW QA-IP/8	DIMENSIONAL
3	PREANICKEL ALL PARTS	13	FINAL FINISH HFE/18	HOT TIN DIP
4	NICKEL TEST	14	PLATINA CHECK	QA-IP/11L
5	RETURN TO STORES	15	ELECTRICAL	500 V. MIN.
6	ISSUE TO SHOP	16	PRESSURE TEST	
7	CHECK PIECE PARTS	17	LEAK TEST QA-IP/11	5% D/P
8	LOAD TIGS	18	FINAL INSPECTION	QA-IP/13
9	KILN LOAD 8219	19		
10	END OF KILN	20		
11	QA-IP/6			
12	QA-IP/6			
13	QA-IP/6			
14	QA-IP/6			
15	QA-IP/6			
16	QA-IP/6			
17	QA-IP/6			
18	QA-IP/6			
19	QA-IP/6			
20	QA-IP/6			

ISSUE CHANGES	5	11-6-76 D/O 1117	DRAWN	11-6-76
1	24-10-65	11-6-76 D/O 1117	CHK	11-6-76
2	24-10-65 D/O 21	11-6-76 D/O 1117	SCALE	1:1
3	11-6-76	11-6-76 D/O 1117		
4	11-6-76	11-6-76 D/O 1117		

D1055